

LEXUS RX

20RX / F SPORT MC後
Rear Under Spoiler

SET UP GUIDE

1. Refer to Figure 1 and remove the muffler covers on both sides of the lower part of the factory bumper and cut off any interfering parts.
2. Refer to Figure 1 and use the metal fittings on the back of the spoiler to attach the accessories.(Please arrange the remaining net so that it does not interfere with the bumper. Also, please refer to Figure 2 in the attached document: Advice on using the sealer to secure the net and spoiler in several places with the accessories)
3. Referring to Figure 1 and Figure 2, drill 5.0mm holes at points A (2 places) and B (6 places) on the bumper. (These holes are where the rear surface of the spoiler, which is shaped to fit the bumper, will come into contact with the spoiler. The spoiler is thick enough that the screws will not penetrate).
4. Temporarily assemble the spoiler to the vehicle and mark the hole positions in Figure 1-A and Figure 2-B on the spoiler from the holes in the bumper.
5. Remove the spoiler and drill a 3.2mm hole at the location marked in step 4.
6. After carefully reading the enclosed sealer instructions and advice on how to use the sealer, apply the enclosed sealer D to the mounting area on the back of the spoiler and then attach it to the bumper.
7. Check the installation position by referring to Figures 1 and 2.
8. Fix the two locations shown in Figure 1-A with the included screws, fix the six locations shown in Figure 2-B through the bumper holes to the spoiler with the included screws b and c, and fix Figure 2-C with the original screws.

- Bumper 5.0mm hole .
- Spoiler 3.2mm hole.
- Fixed with accessory B.

- Bumper 5.0mm hole .
- Spoiler 3.2mm hole.
- Fixed with accessory B and C.

- Fixed with genuine screws.

List of included parts;

quantity

- | | | |
|----|--------------------------------------|---|
| 1. | A. 4×10 ,tapping screws | 8 |
| 2. | B. Net (100mm x 100mm), Coarse Black | 1 |
| 3. | C. M6 washer. | 6 |
| 4. | D. Sealant . | 1 |

Mark the position of the spoiler with masking tape or similar and protect it with masking tape or similar to prevent the sealer from getting on the bumper.

Fig.1

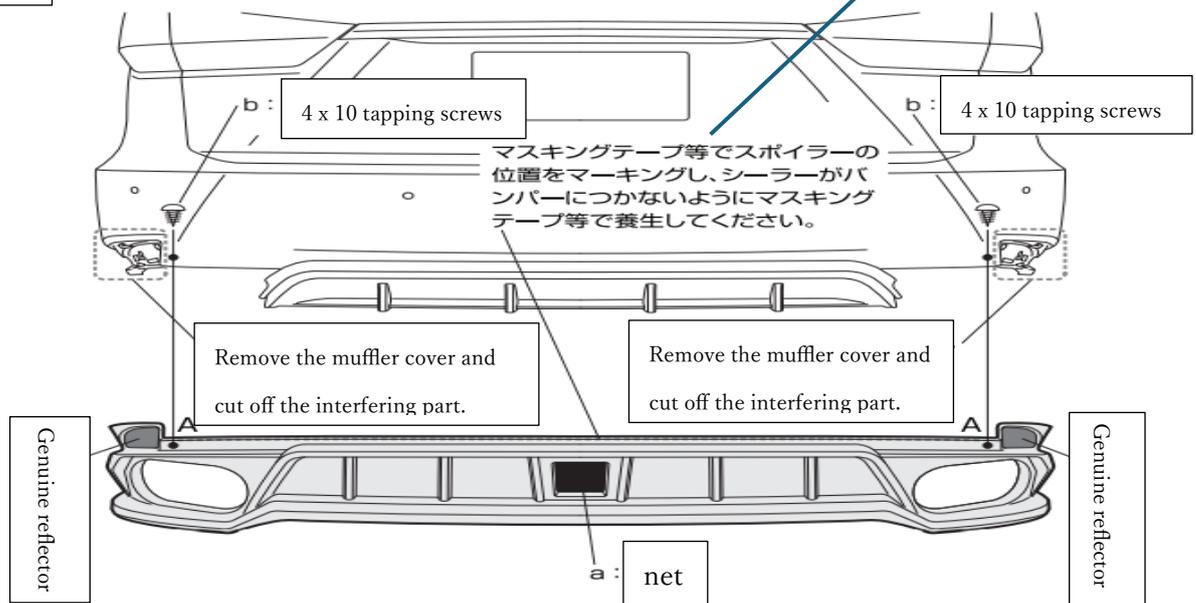


Fig.2

